

PR70e

LCM Display Button Review



Local Control Module (LCM)



Up and Down
Navigation Arrow Keys

Soft Key Inputs

System Shut Down
Key

Dispense Request or
“Go” Key

Status LED

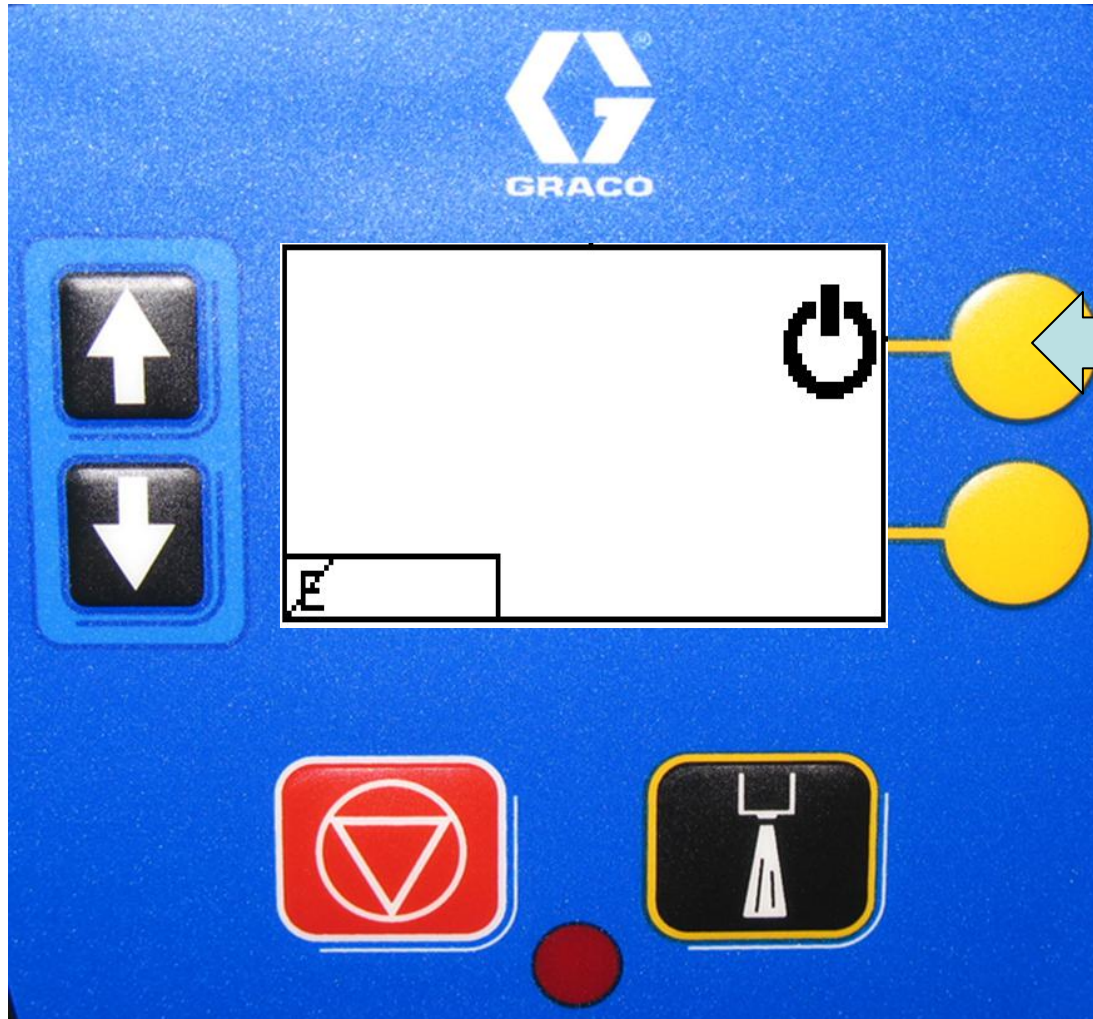
- Solid- System is ready and operational
- Continues Flashing- Starting up or system is being programmed
- Continuous Flashing with Pause- Indicates an error is active
- Flash Once with Pause- System is inactive

Splash Screen



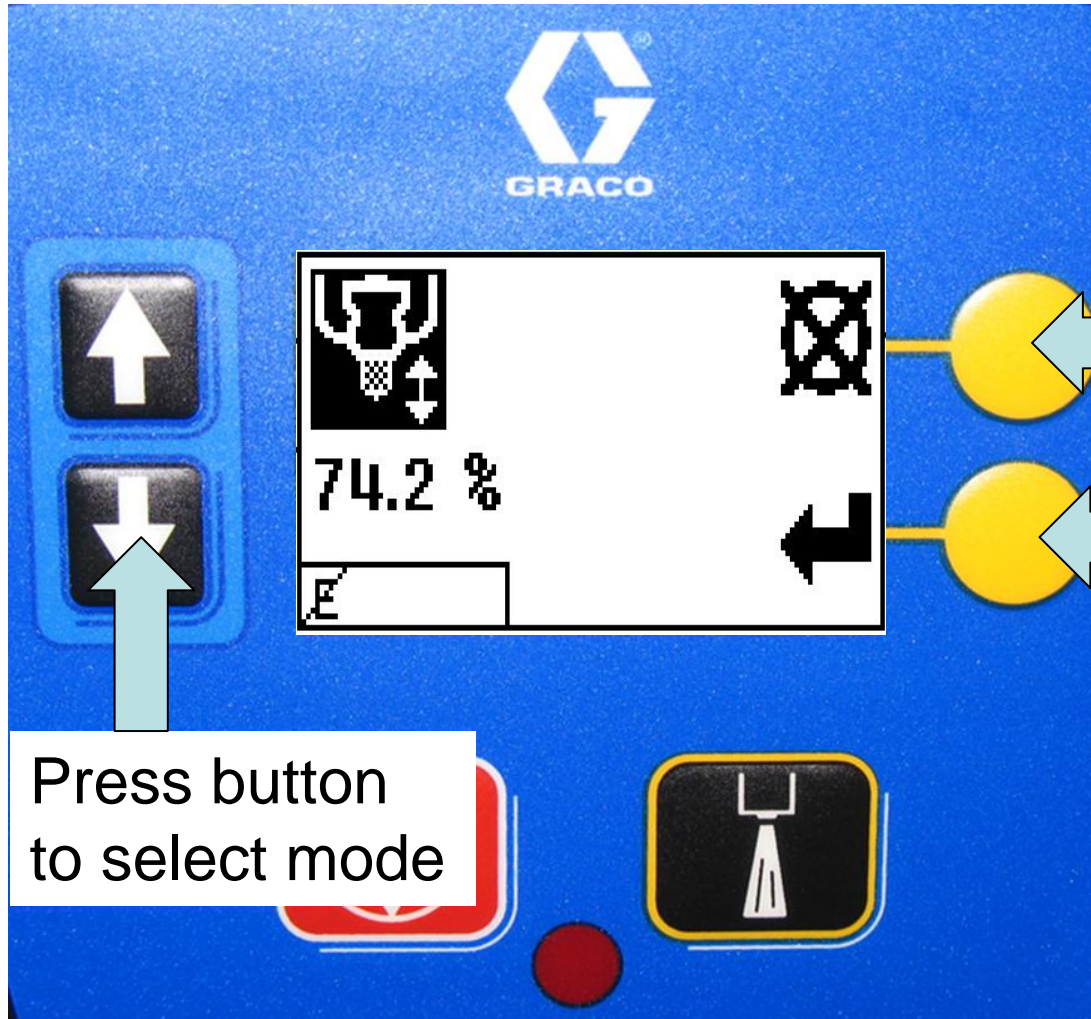
Activated during
boot up condition

Disable Mode Screen



Press button to
turn on

Mode Selection Programming Screen

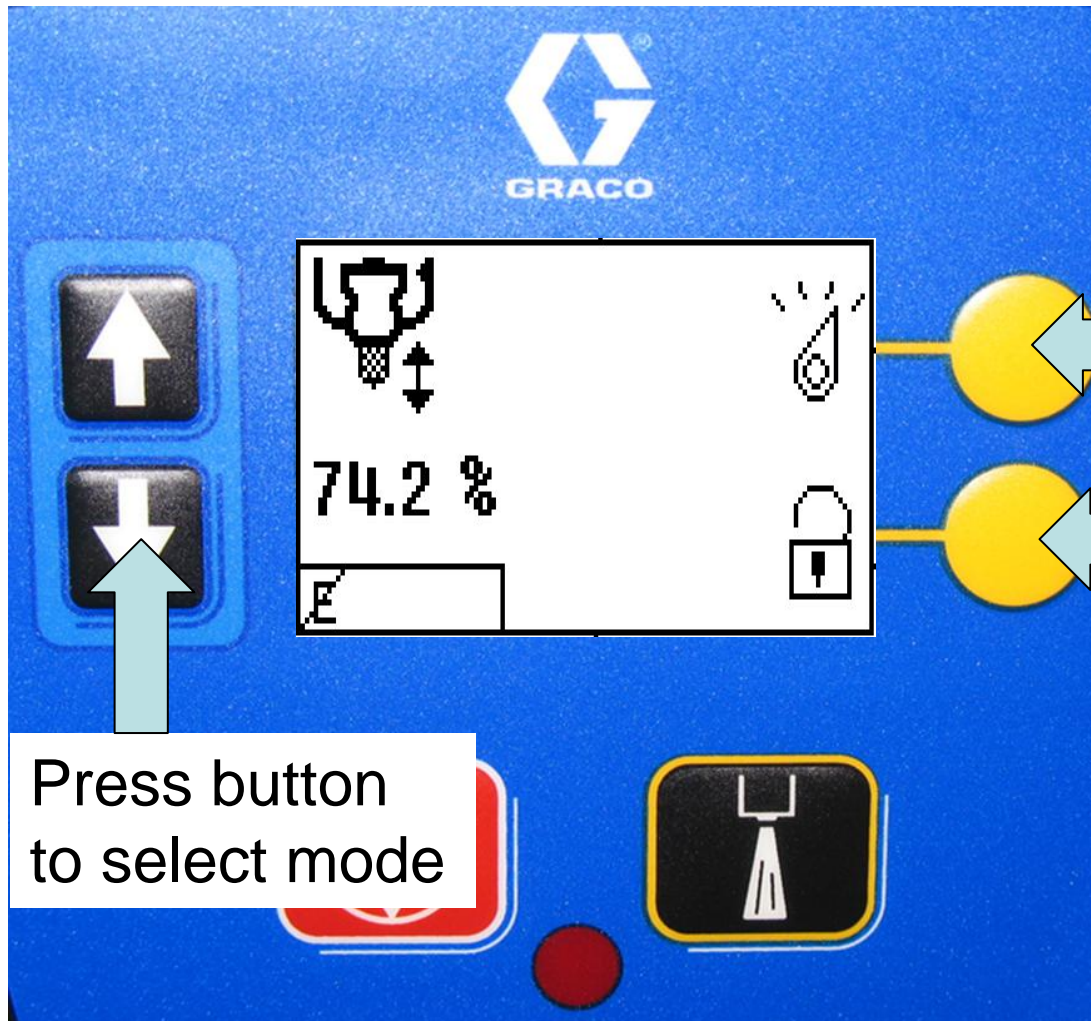


Press button to select mode

Press button to cancel

Press button to enter

Shot Mode Screen

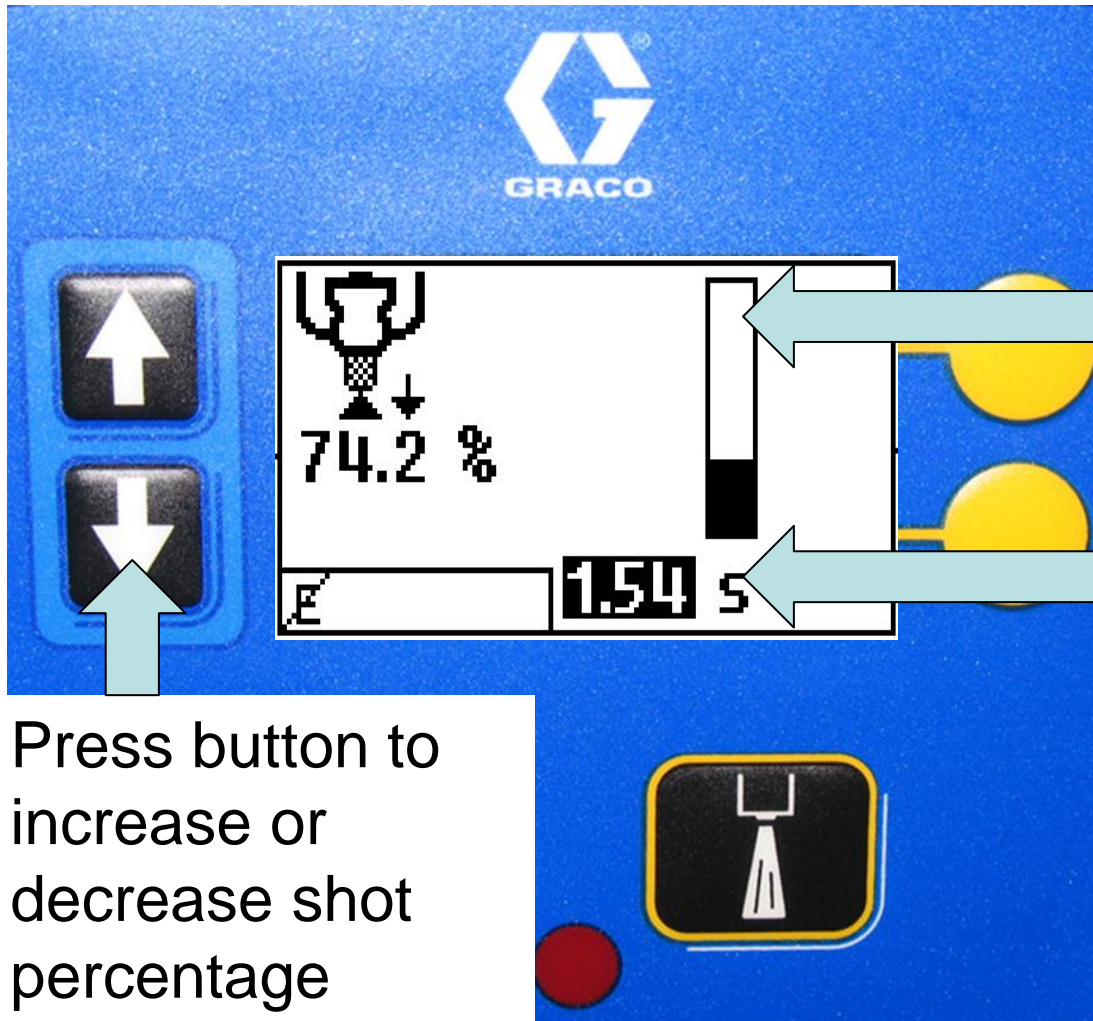


Press button to cancel

Press button to enter

Press button to select mode

Shot Mode Screen, while dispensing

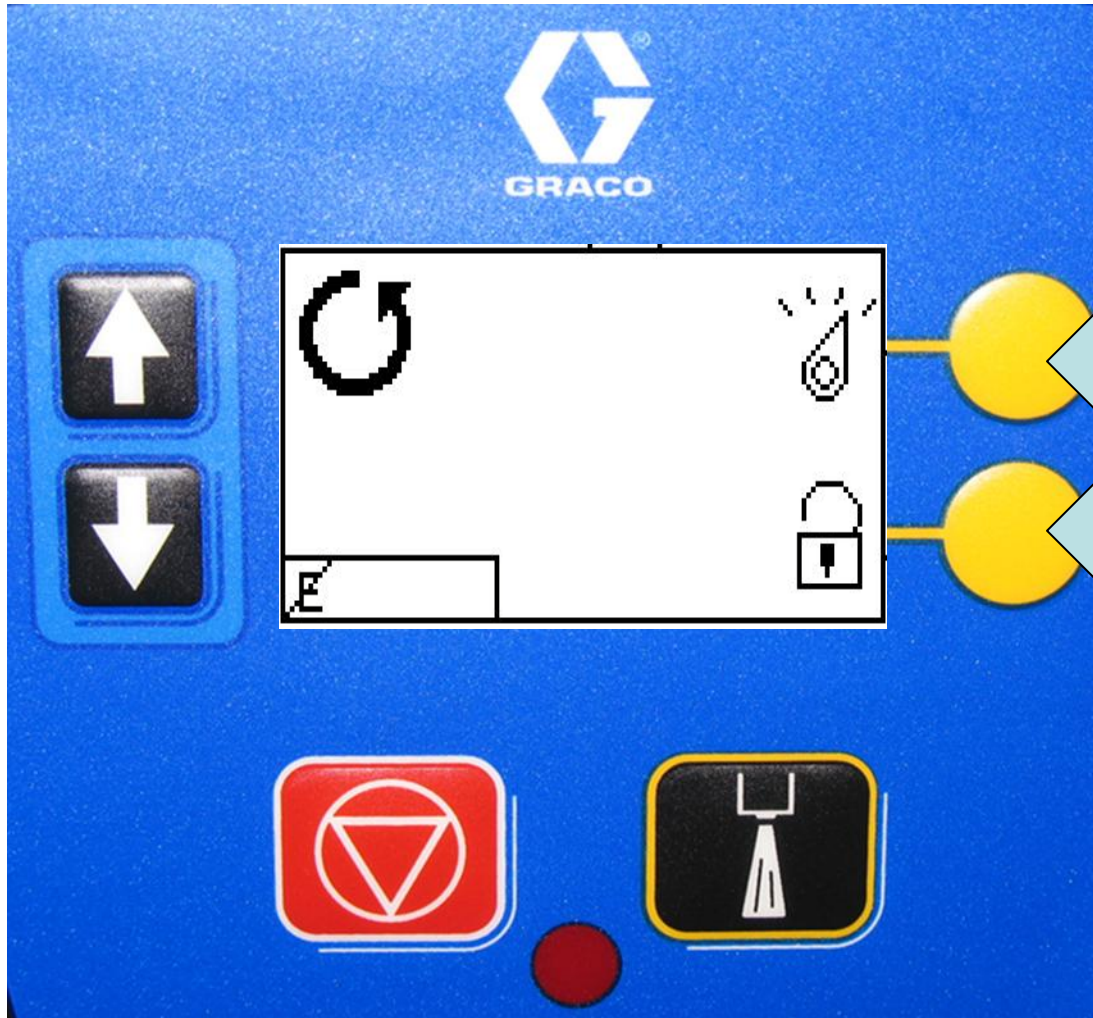


Progress bar representing the current % complete

Time elapsed while dispensing

Press button to increase or decrease shot percentage

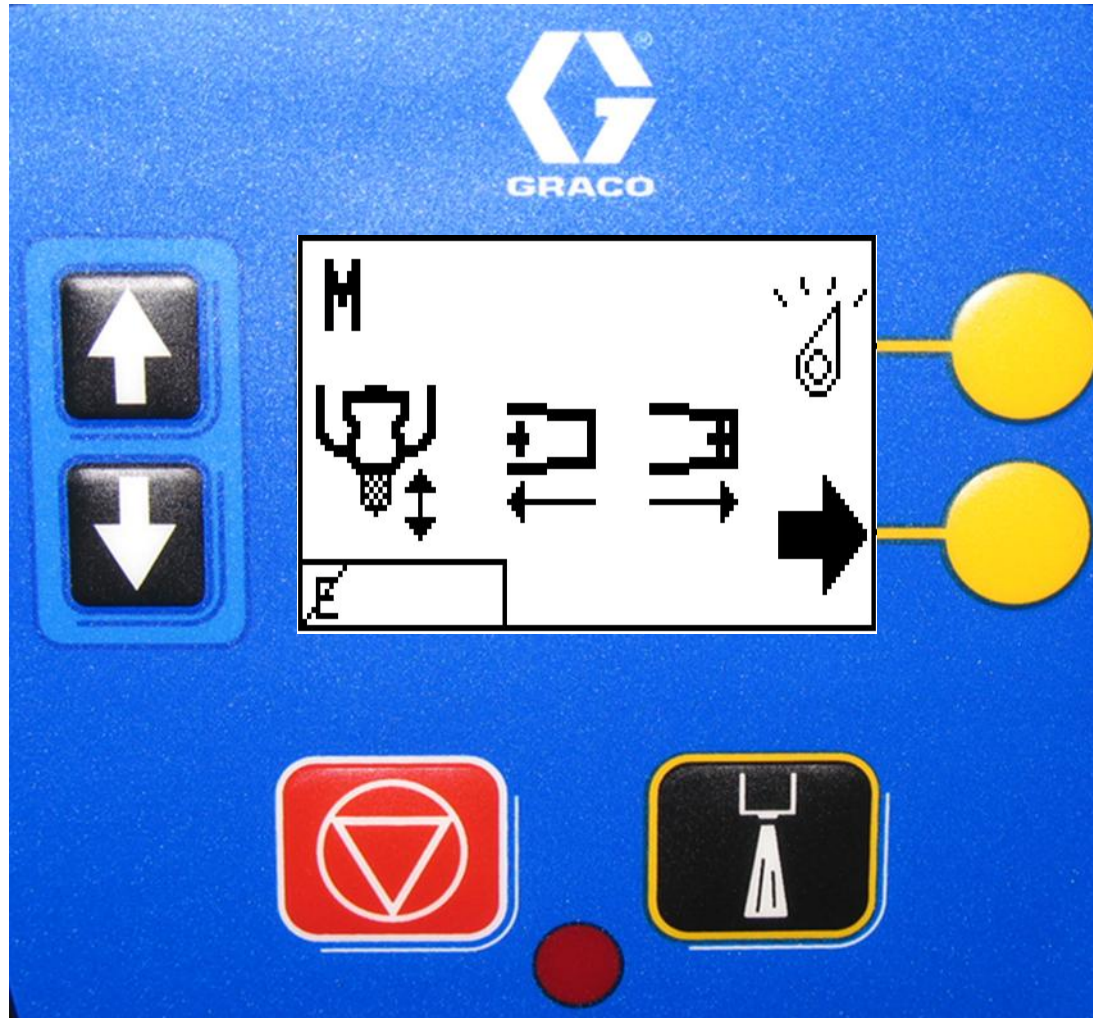
Operator Mode Screen



Press button
select different
mode

Press button to
select
maintenance
mode

Maintenance Mode Run Screen



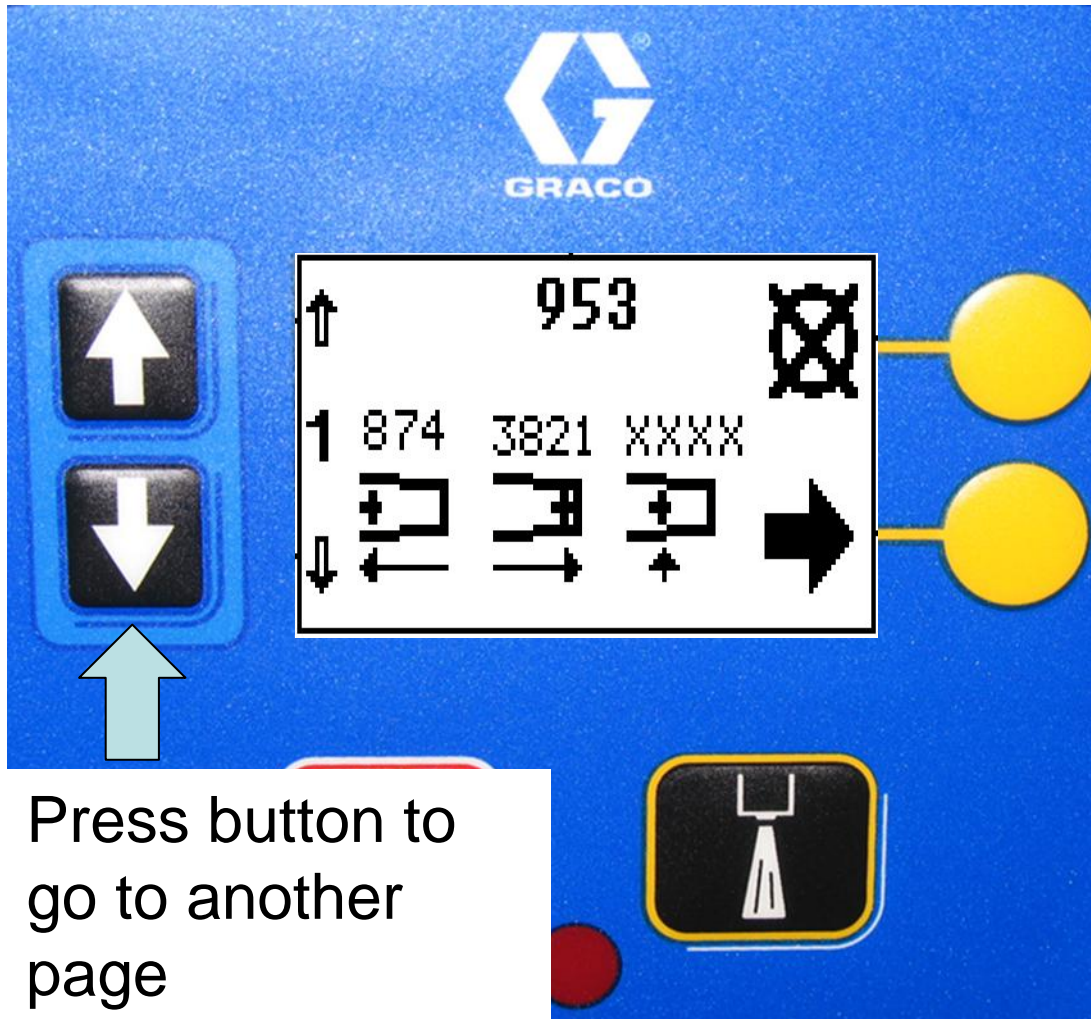
Allows operator to extend or retract pump, or open and close dispense valve

Maintenance Mode Run Screen



Maintenance screen can be password protected

Maintenance Screen Position Calibration Screen

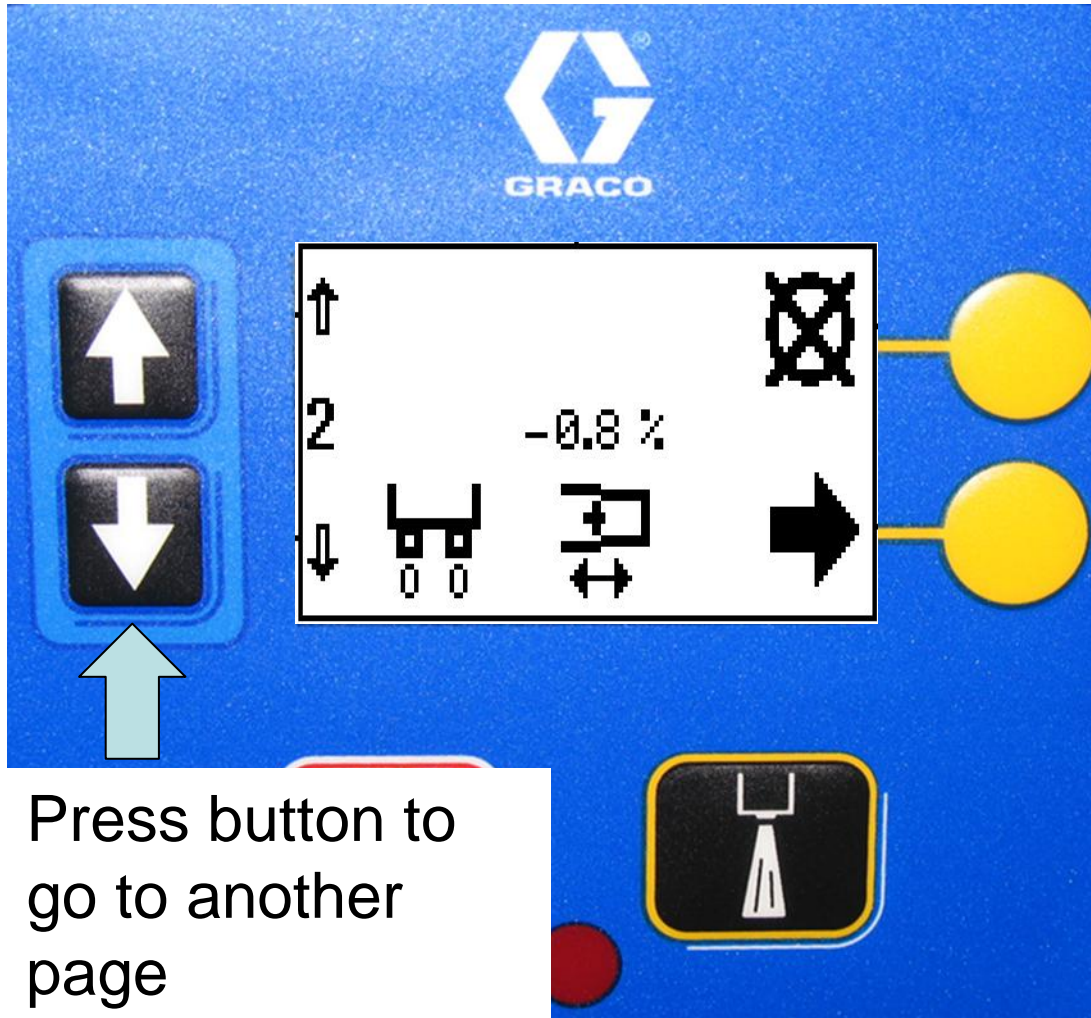


Press button to
go to another
page

This screen is used to set or observe the proper positions on the linear position sensor for full extend, retract and entrance into the metering tube

Maintenance Screen

Phasing Shot Calibration Screen



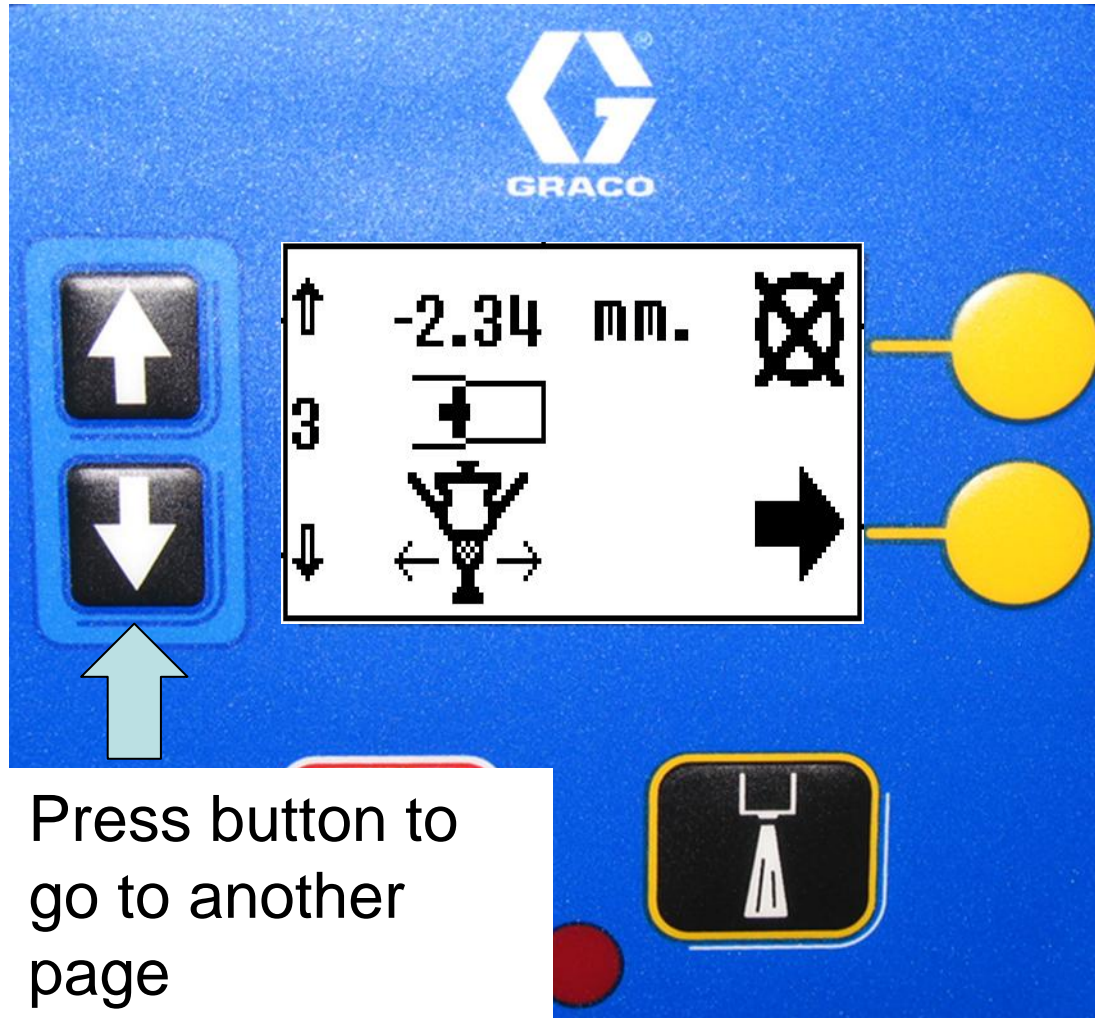
This screen is used to set or view with reference to the metering tube entrance where the dispense valve is opened during the forward stroke of pump



Maintenance Screen

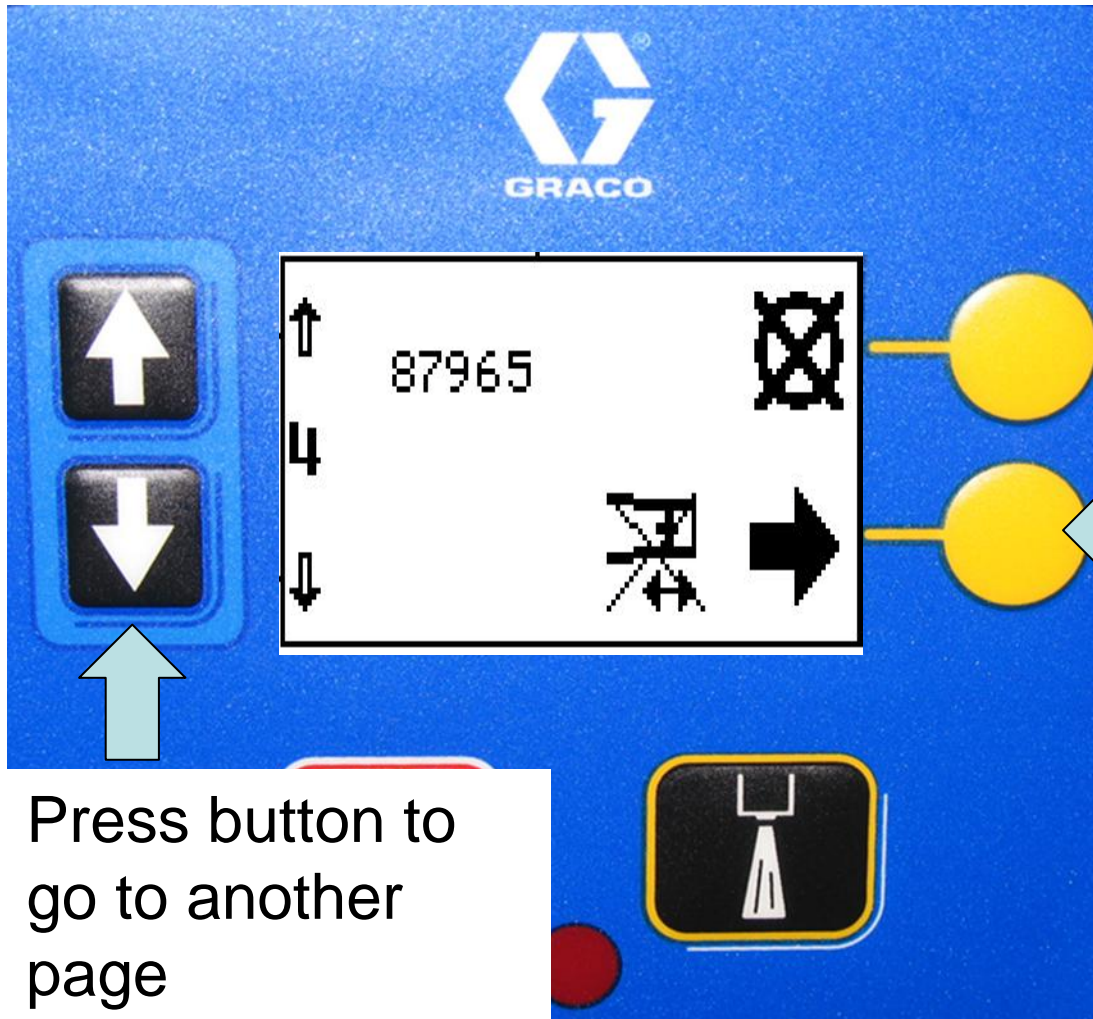
Open Dispense Valve Position Calibration

Screen



This screen is used to set or view with reference to the metering tube entrance where the dispense valve is opened during the forward stroke of pump

Maintenance Screen Dispense Amount Prohibit and View Cycle Counter Screen

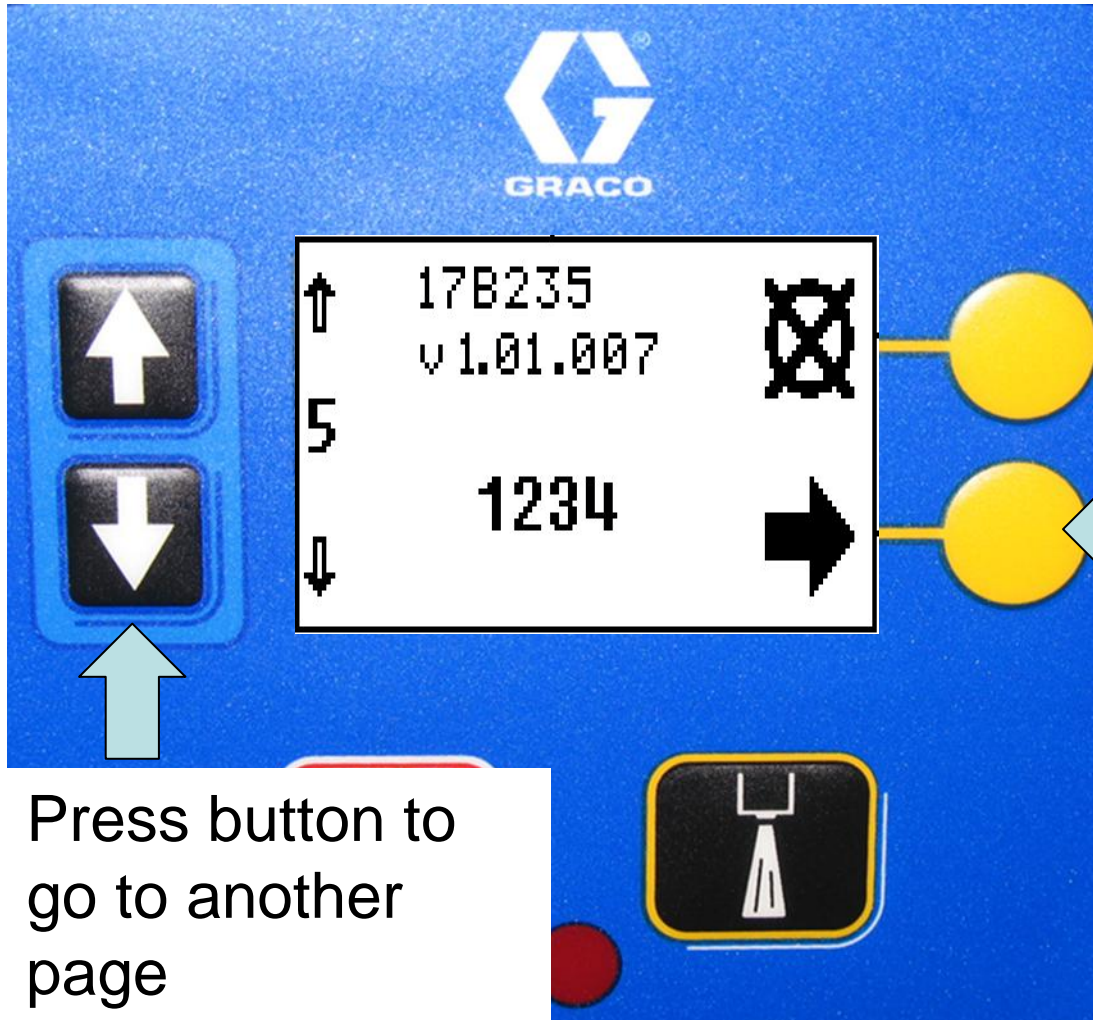


Enable user to view machine cycle counter

Enable user to lock out or enable the operator to change stroke percentage for shot mode run screen

Press button to go to another page

Maintenance Screen Password Screen & Software



Enable user to view software in system

Enable user to enter password, 0000 means password is turned off

Press button to go to another page

Error Screen



Screen will be generated if an error becomes active

User must acknowledge the condition by pressing soft key



Questions?

Dispense*Rite*

866 967 4660